

TB194 (Rev1) - Standard One Shot Overlay Parameter Setup

Overview

This technical document will provide you with an easy to follow parameter list for configuring your control with the standard one shot overlay.

Standard One Shot Overlay



Parameter Settings

1. From the main screen press F1-Setup, F3-Config, enter default password 137 (press enter), F3-Params, and finally F3-Next Page to get to the Aux key parameters 188-199.
2. Now refer to the table for One shot parameter settings:

Standard One Shot Overlay			
Aux Key	One Shot	Parameter	Value
1	4th Axis Clamp	188	0 (configured through PLC)
2	Rectangular Pocket	189	8
3	Circular Pocket	190	7
4	Drill	191	6
5	Drill Array	192	18
6	Drill Bolt Hole Circle	193	17
7	Face	194	10
8	Frame	195	9
9	Set Absolute XYZ	196	16

3. After all parameters are set press F10-Save.
4. One shots are now configured.

Document History

