

## **TB016 (Rev1) - Restore Previous Version CNC7 After Update**

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### **Overview**

This document describes the proper DOS commands used to restore a Centroid Milling Control to its previous version of CNC7 Software in the event that the update procedures have failed or there are other problems. Centroid tests update disks before shipping for any possible problems. Although it's not likely, it is possible that magnetic sensitive material going through the shipping process can be susceptible to damage. The following instructions are valid for software v7.02+ and assume the update procedure was tried only once. Because the update procedure performs a backup, trying to update after a failed attempt may result in the inability to restore the previous software.

Note: Before performing an update CNC7 software (DOS) checks to see if there is 100MB of free space. If it's not available the backup process will only make a backup of the configuration files, instead of backing up everything. CNC10 software (Linux) just makes a backup of the CNC10 directory.

### **Steps:**

1. Enter DOS

- From the main screen of the CNC7 software, press **CTRL+ALT+X** (all three keys at the same time).

2. Replace the CNC7 directory with previous version.

- On Your Screen You Type

```
C:\CNC7> copy c:\cnc7bak *.* /y/v press - Enter
```

3. Replace the Intercon directory with previous version.

```
C:\CNC7> cd \intercon press - Enter
```

```
C:\intercon> copy c:\icnbak *.* /y/v press - Enter
```

If the previous version of software was v6.00 or v6.01, the previous commands will not work. Contact a support technician for specific instructions if the previous software version was v6.00 or v6.01.

4. Remove power and reboot after 15 seconds. **DO NOT** use **CTRL+ALT+DEL**.

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### **Document History**

Rev1 Created on **1997-12-22**