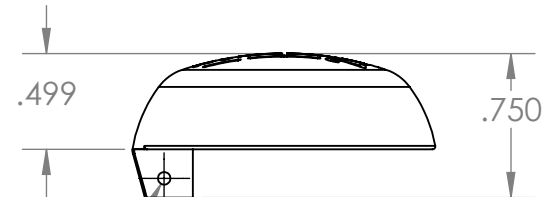
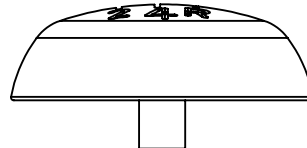
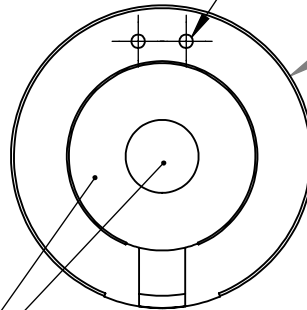


2-56 blind threads
1/8" minimum thread depth

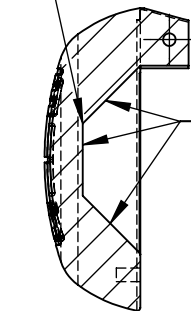
Ø 1.574

if possible,
mask this cone surface
during plating
so it ends up raw aluminum
on the finished parts



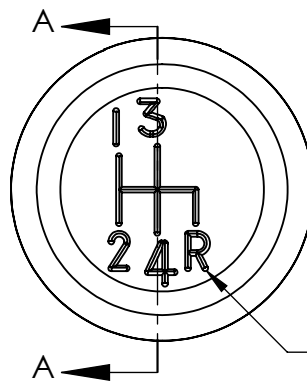
ream Ø.065
diameter hole for
slip fit on 1/16" dowel pin

using a chamfer to cut these inside
corners is preferred but a ball
end mill can be used up to 1/4"
diameter



SECTION A-A

if possible,
mask this cone surface
during plating
so it ends up raw aluminum
on the finished parts



engrave letters and shift pattern
0.030" ball end mill
0.030" depth (or best effort)