



Title ACORN CONNECTIONS TO ESTUN PRONET-E SERVO DRIVE			
Date	170310	Drawn by	CEM
Filename	S14827.DWG	Sheet	1 of 1

- Set drive parameters to factory default values.
- Edit the following parameters:
 - PN000
 - Bit1 = 1
 - Bit2 = 1
 - PN004
 - Hex2 = 0
 - Hex3 = 2
 - PN005
 - Hex1 = 1
 - Hex3 = 1
 - PN100 = 0
 - PN200 = 1024
 - PN201 = 10000
 - PN202 = 4096
- Cycle power to the drive.
- Run Acorn setup wizard and set Steps/Rev to 4096.
Refer to ProNet manual for tuning.

E-STOP CIRCUITS ARE RED
GROUNDS ARE GREEN
110VAC IS VIOLET