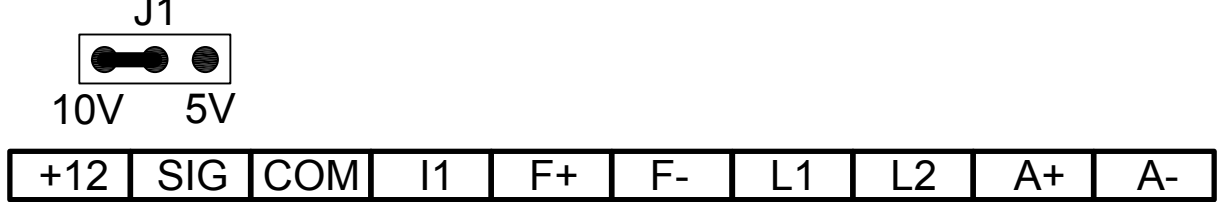


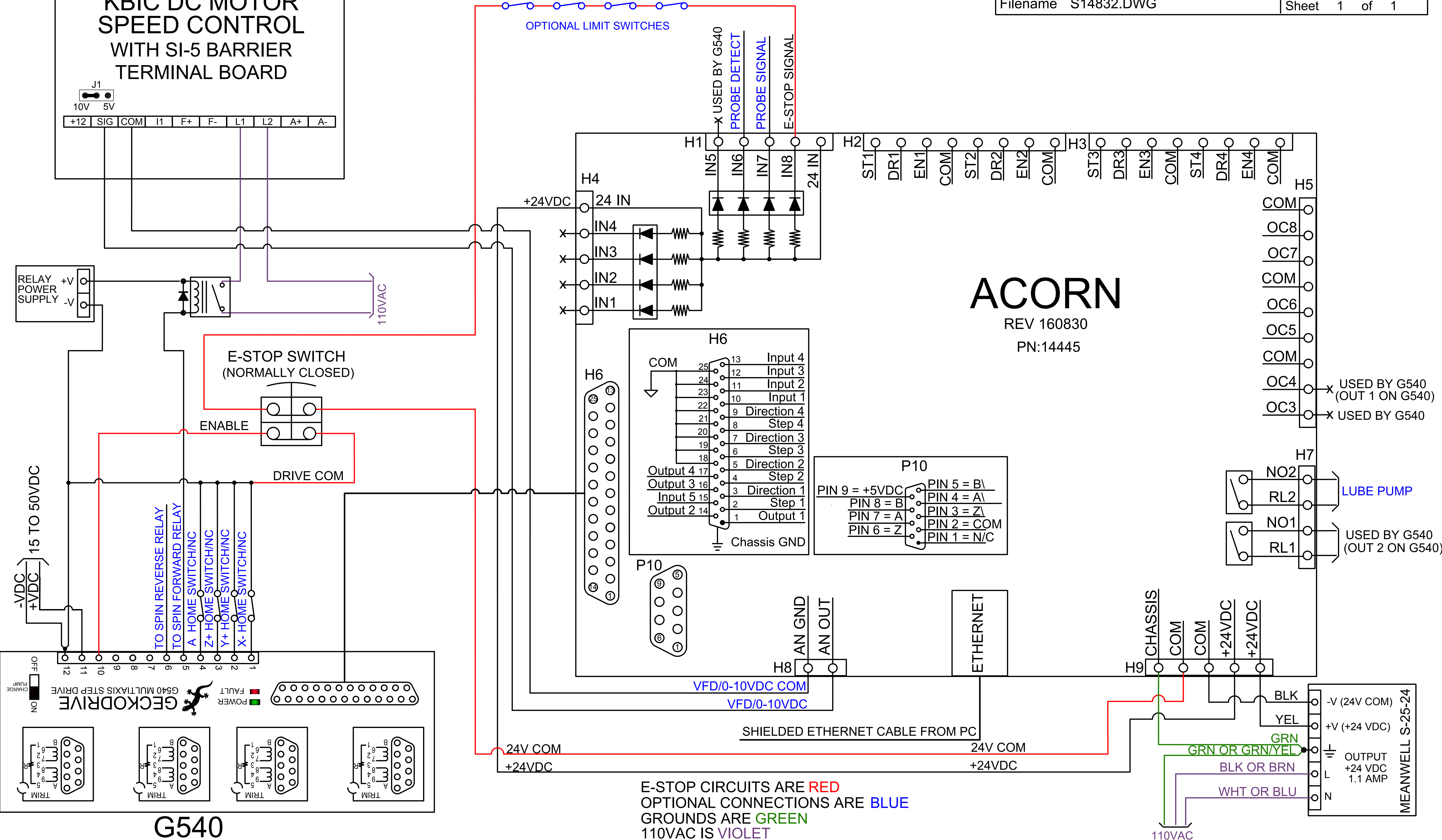
SEE KB MANUALS FOR MOTOR CONNECTIONS AND CALIBRATION

KBIC DC MOTOR SPEED CONTROL WITH SI-5 BARRIER TERMINAL BOARD



NOTE
OC3 IS NOT AVAILABLE WHEN USING THE CHARGE PUMP FUNCTION
CHARGE PUMP FREQUENCY = 1.2MHZ DIVIDED BY THE VALUE OF PARAMETER 960
A VALUE OF 0 IN PARAMETER 960 DISABLES THE CHARGE PUMP FUNCTION.

Title ACORN CONNECTIONS TO GECKO G540 STEPPER DRIVE AND KBIC DC SPINDLE DRIVE			
Date	170315	Drawn by	CEM
Filename	S14832.DWG	Sheet	1 of 1



ACORN
REV 160830
PN:14445

E-STOP CIRCUITS ARE RED
OPTIONAL CONNECTIONS ARE BLUE
GROUNDS ARE GREEN
110VAC IS VIOLET